



INSTALLATION MANUAL

P-3242 Arnett Air Suspension Compressor Various GM Models



Engineered to Ride, Built to Last[®]

CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottinc.com and www.arnotteurope.com.



WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

For vehicles with a "Closed Air Supply System," replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

AIR SUSPENSION COMPRESSOR REMOVAL

1. Set the steering to straight ahead.
2. Raise the vehicle.
3. Locate and remove the left rear tire. (Figure 1)



FIGURE 1

4. Locate and remove the spare tire. (Figure 2)



FIGURE 2

5. Locate and remove the air line hose from the left rear air shock. (Figure 3)



FIGURE 3

6. Locate and remove the electrical connector from the left rear air shock. (Figure 4)

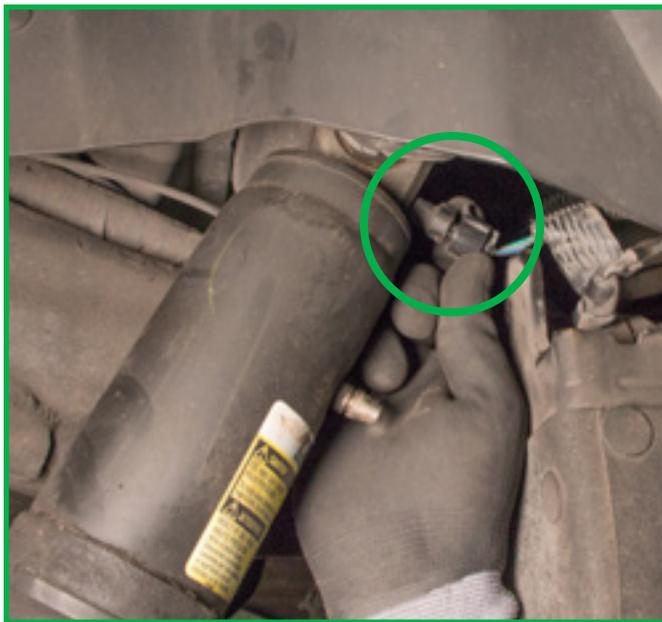


FIGURE 4

7. Locate and disconnect the electrical connector from the top of the compressor. (Figure 5)

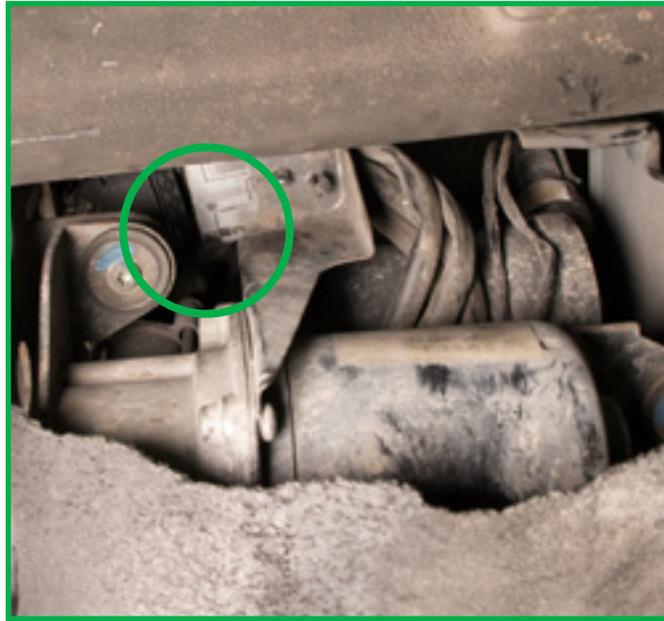


FIGURE 5

8. Locate and disconnect the air hose from the compressor. (Figures 6, 7)

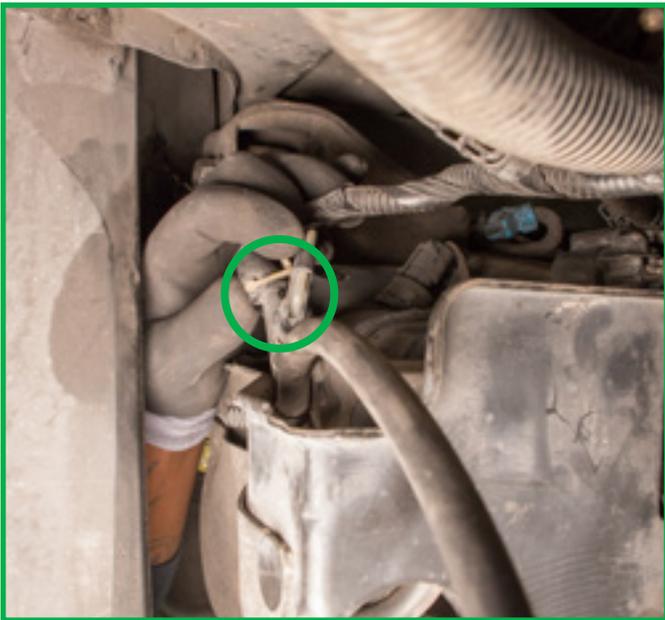


FIGURE 6



FIGURE 7

9. Locate and loosen the mounting nut from inside the frame rail. (Figure 8)

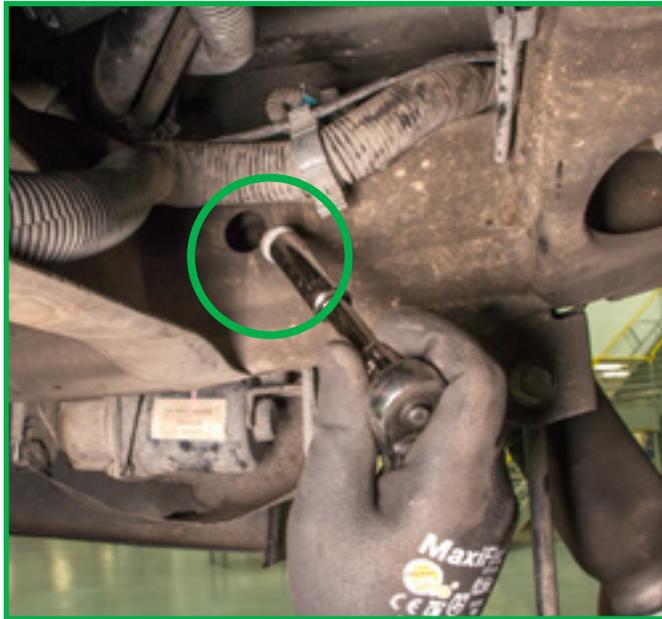


FIGURE 8

10. Locate and loosen the mounting nuts on the outside of the frame rail. (Figure 9)

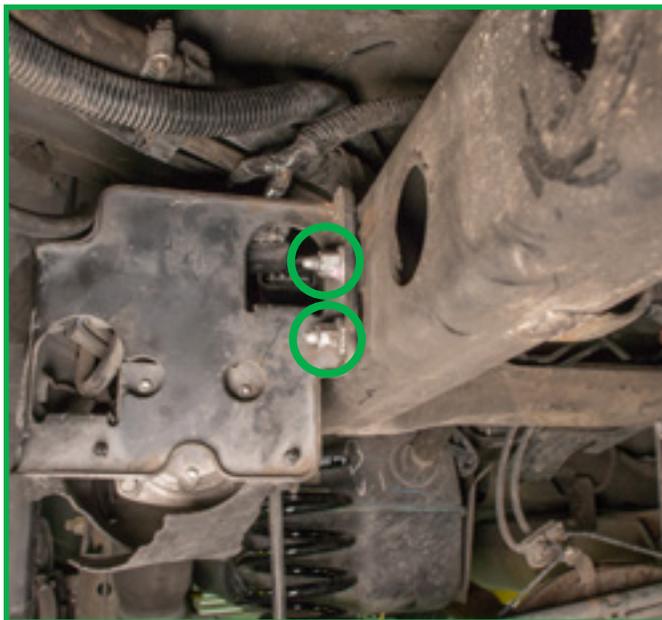


FIGURE 9

11. Slide the air compressor rearward to clear the frame slots. (Figures 10, 11)



FIGURE 10



FIGURE 11

12. Remove the air intake box from the vehicle. It is located behind the fuel filler door. (Figure 12)



FIGURE 12

AIR SUSPENSION COMPRESSOR INSTALLATION



WARNING:

Tighten all nuts and bolts to the manufacturer's specifications during the installation process.

1. Installation is in reverse order of the air suspension compressor removal.

NOTE: Use the provided adaptor wire harness for chassis/model GMT-800 / 2000-2006. (Figure 13)



FIGURE 13



WARNING



**CRACKED AIR SPRINGS MUST BE CHANGED
TO VALIDATE THE WARRANTY ON THE COMPRESSOR**

PLEASE READ ADDITIONAL WARRANTY INFORMATION ON THE BACK OF YOUR INVOICE



PROPER PROCEDURE FOR ASSESSING YOUR AIR SPRING'S CONDITION

1. Turn off air suspension switch if equipped.
2. Refer to owner's manual for proper lifting techniques and jacking points.
3. Raise the vehicle.
4. Inspect air springs for any type of cracks or excessive wear. Cracks in air springs are evident if they are leaking. This will cause the compressor to overheat from continuous operation.

Arnott® is committed to the quality of its products. If you have a question or problem with any Arnott product, please contact Arnott by calling **800-251-8993** during normal business hours or email techassistance@arnottinc.com.
(In the EU please call **+31 (0)73 7850 580** or email info@arnotteurope.com)

Arnott®

Suspension Products

Arnott US Business Office:

www.arnottinc.com

100 Sea Ray Drive
Merritt Island, FL 32953

Call: 800.251.8993

321.868.3016

Fax: 321.868.3703

Email: techassistance@arnottinc.com

Arnott Europe Business Office:

www.arnotteurope.com

Industrieweg 19
5145 PD, Waalwijk (NL)

NL Phone: +31 73 7850 580

DE Phone: +31 85 2087 438

UK Phone: +44 203 3186 124

BE Phone: +32 258 846 90

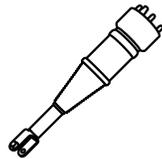
ES Phone: +34 91 901 10 56

FR Phone: +32 78 48 46 93

Email: info@arnotteurope.com



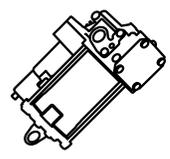
Air Springs



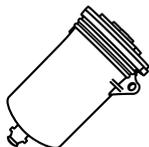
Struts



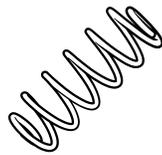
Shocks



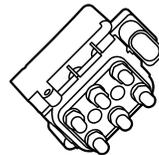
Compressors



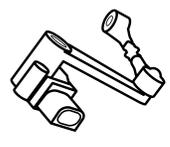
Dryers



Coil Spring
Conversion Kits



Valve Blocks



Ride Height
Sensors